

WHAT IS CLAIMED IS:

1. A spinning reel unit comprising:
 - a rod attachment leg portion being mountable to a fishing rod;
 - a reel body having a body member having an accommodation space opening
 - 5 to a side thereof and a lid member being detachable attached to said body member to cover said accommodation space of said body member, said lid member being detachable from said body member by pulling apart said body member and said lid member in a first direction, at least one of said body member and said lid member being formed by die casting, at least one of said body member and said lid member
 - 10 being formed as one-piece unitary member with said rod attachment leg portion;
 - a cover member being mounted from a rear of said reel body to cover said reel body; and
 - a seat member being fixedly attached to an inner peripheral surface of one of said body member and said lid member, said seat member having fixing means for
 - 15 fixedly coupling with said cover member in a second direction that is transverse to the first direction.
2. The spinning reel unit according to claim 1, wherein
 - said seat member is fixedly coupled to one of said body member and said lid
 - 20 member with a first-direction screw member that extends in the first direction.
3. The spinning reel unit according to claim 1, wherein
 - said fixing means includes a second-direction threaded portion formed on said seat member and extending in the second direction, and a second-direction screw
 - 25 member that is screwed in said second-direction threaded portion.

4. The spinning reel reel unit according to claim 1, wherein
said rod attachment leg portion is formed as a one-piece unitary member with
said lid member.

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5. The spinning reel reel unit according to claim 2, wherein
said seat member includes a first-direction threaded portion extending in the
first direction, such that said first-direction screw member is screwed in said first-
direction threaded portion.

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6. The spinning reel reel unit according to claim 5, wherein
said seat member is fixedly attached to the inner periphery of said lid member.

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7. The spinning reel reel unit according to claim 1, wherein
an inner surface of said cover member and said seat member interpose said
body member.

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8. The spinning reel reel unit according to claim 1, wherein
an inner surface of said cover member contacts said seat member.

9. A spinning reel adapted to be mounted to a fishing rod, said spinning
reel comprising:

a handle;

a reel unit that rotatably supports said handle, said reel unit having

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a rod attachment leg portion being mountable to the fishing rod,

a reel body having a body member having an accommodation space
opening to a side thereof and a lid member being detachably
attached to said body member to cover said accommodation
space of said body member, said lid member being detachable
5 from said body member by pulling apart said body member and
said lid member in a first direction, at least one of said body
member and said lid member being formed by die casting, at
least one of said body member and said lid member being
formed as one-piece unitary member with said rod attachment
10 leg portion,
a cover member being mounted from a rear of said reel body to cover
said reel body, and
a seat member being fixedly attached to an inner peripheral surface of
one of said body member and said lid member, said cover
15 member being attached to said seat member in a second
direction that is transverse to the first direction,
a rotor rotatably supported to a front of said reel unit; and
a spool disposed on a front of said rotor so as to be reciprocated relative to
said reel unit.

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10. The spinning reel according to claim 9, wherein
said seat member is fixedly coupled to one of said body member and said lid
member with a first-direction screw member that extends in the first direction.

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11. The spinning reel according to claim 9, wherein

said fixing means includes a second-direction threaded portion formed on said seat member and extending in the second direction, and a second-direction screw member that is screwed in said second-direction threaded portion.

5 12. The spinning reel according to claim 9, wherein
 said rod attachment leg portion is formed as a one-piece unitary member with
 said lid member.

 13. The spinning reel according to claim 10, wherein
10 said seat member includes a first-direction threaded portion extending in the
 first direction, such that said first-direction screw member is screwed in said first-
 direction threaded portion.

 14. The spinning reel according to claim 13, wherein
15 said seat member is fixedly attached to the inner periphery of said lid member.

 15. The spinning reel according to claim 9, wherein
 an inner surface of said cover member and said seat member interpose said
 body member.

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 16. The spinning reel according to claim 9, wherein
 an inner surface of said cover member contacts said seat member.